

Job Name: _____
 System Reference: _____ Date: _____

208/230V MODULAR WATER-SOURCE VRF HEAT PUMP SYSTEM



ACCESSORIES

- Optical Relay for Flow Switch (One Piece)..... RIBTE24B
- Transformer 50VA (One Piece)..... TR50VA015
- 1.5" Temp sensor, optional (One Piece)..... ZM-TW150NPT KIT
- 1.5" EPIV Valve (One Piece)..... EV150S396NRXME
- Header Kit..... for details see Pipe Accessories Submittal
- Joint Kit..... for details see Pipe Accessories Submittal

NOTE:
 Requires two transformers
 Requires one optical relay
 Requires two temp sensors per one EPIV valve if optional temps sensors are used.

Specifications		System	
Unit Type		PQHY-P72TLMU-A1	
Cooling Capacity (Nominal)		BTU/H	72,000
Heating Capacity (Nominal)		BTU/H	80,000
Operating Temperature Range	Cooling (Indoor)	°F WB [°C WB]	59~75 [15.0~24.0]
	Heating (Indoor)	°F DB [°C DB]	59~81 [15.0~27.0]
Operating Water Temperature Range ¹	Cooling/Heating	°F [°C]	50~113 [10~45]
External Dimensions (H x W x D)		In. [mm]	43-5/16 x 34-11/16 x 21-11/16 [1100 x 880 x 550]
Net Weight		Lbs. [kg]	375 [170]
External Finish			Galvanized steel sheets
Electrical Power Requirements	Voltage, Phase, Hertz, Power Tolerance		208/230, 3, 60, ±10%
Minimum Circuit Ampacity		A	13.0/0.0
Maximum Overcurrent Protection		A	20/20
SCCR		kA	5
Flow Rate		G/min (gpm)	25.4
		L/min	96
Pressure Drop		psi	3.48
		Ft.	8.0
Operation Volume Range		G/min (gpm)	13.2~31.7
		m3/h	3.0~7.2
Refrigerant Piping Diameter	Liquid (High Pressure)	In. [mm]	3/8 [9.52] Braze
	Gas (Low Pressure)	In. [mm]	3/4 [19.05] Braze
Max. Total Refrigerant Line Length		Ft.	984
Max. Refrigerant Line Length (Between ODU & IDU)		Ft.	541
Max. Control Wiring Length		Ft.	1640
Indoor Unit Connectable	Total Capacity		50.0~130.0% of heatsource unit capacity
	Model/Quantity		P06~P96/1.0~15.0
Sound Pressure Level		dB(A)	46.0/46.0
Compressor Operating Range			24.0% to 100.0%
Compressor	Type x Quantity		Inverter scroll hermetic x 1
Compressor Motor Output		kW	4.3
Refrigerant	Type x Original Charge		R410A x 11 lbs. + 1.0oz. [5.0 kg]
Protection Devices	High Pressure Protection		High pressure sensor, High pressure switch at 4.15 MPa (601 psi)
	Inverter Circuit		Over-heat protection, Over-current protection
	Compressor		Over-heat protection
Lubricant			MEL32
AHRI Ratings (Ducted/Non-ducted)	EER		17.4/20.7
	IEER		24.2/28.1
	COP		5.62/6.15

NOTES:
¹23°F EWT (Entering water temperature) is possible with glycol.

OUTDOOR UNIT: PQHY-P72TLMU-A1 – DIMENSIONS

- Note1. Seal around the water piping, the refrigerant piping, the power supply, and the control wiring and plug unused knockout holes with putty, etc., to prevent moisture or dirt from entering cabinet.
- Note2. At the time of product shipment, the front side piping serves as the local drainage connection.
When connecting on the rear side, please remove the rear side plug sealing corks, and attach on the front side. Ensure there is no leak in piping system once connected.
- Note3. See Fig. A and Fig. B for service clearances.
- Note4. If piping is installed in front of the unit, provide clearances as shown in Fig. A and Fig. B.
- Note5. Environmental condition for installation: -20~40°C(DB) (-4~104°F) for indoor installation.
- Note6. In case the temperature around the heat source unit has possibility to drop under 0°C(32°F), be careful for the following point to prevent the pipe burst by the water pipe freeze-up.
•Circulate the water all the time even if heat source unit is not in operation and provide glycol for freeze protection.
•Drain the water from inside of the heat source unit when the heat source unit will not operate for a long term.
- Note7. Ensure that the drain piping is downward with a pitch of more than 1/100.
- Note8. At brazing of pipes, wrap the refrigerant service valve with wet cloth and keep the temperature of refrigerant service valve under 120°C(248°F).

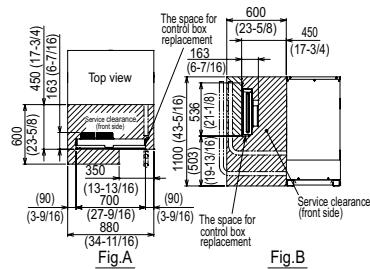


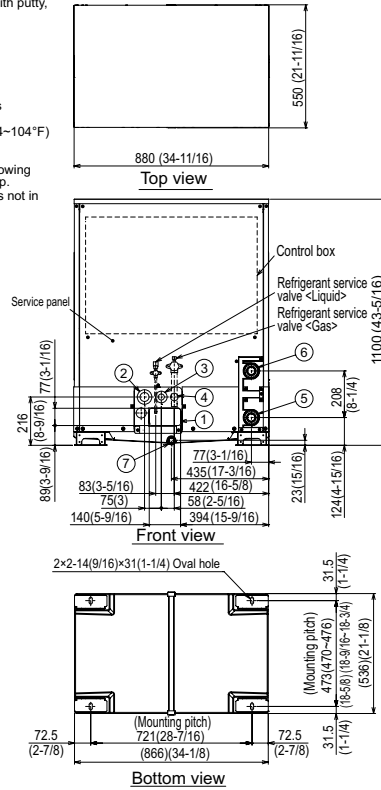
Fig. A

Fig. B

Connecting pipe specifications

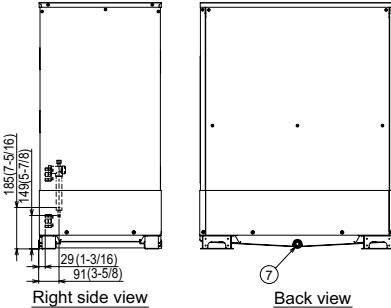
Model	Refrigerant pipe		Service valve	
	Liquid	Gas	Liquid	Gas
PQHY-P72TLMU-A1	ø9.52 Braze (3/8) *1	ø19.05 Braze (3/4) *1 *4		
PQHY-P96TLMU-A1	ø12.7 Braze (1/2) *2 *4	ø22.2 Braze (7/8) *1 *4	ø9.52 (3/8)	ø25.4 (1)
PQHY-P120TLMU-A1	ø12.7 Braze (1/2) *3 *4			

- *1 Connect by using the connecting pipes and elbow that are supplied.
*2. Total length ≥ 90m(295ft)
*3. Total length ≥ 40m(131ft)
*4. Use the pipe joint(field supply) and connect to the refrigerant service valve piping.



- <Accessories> Unit : mm(in)
- Refrigerant (Liquid) conn. pipe 1pc. (P72/P96/P120 ; Packaged in the accessory kit)
 - Refrigerant (Gas) conn. elbow 1pc. (P72/P96/P120 ; Packaged in the accessory kit)
 - Water stopper(Liquid, Gas) 1pc. each (P72/P96/P120 ; Packaged in the accessory kit)
 - Sealing material for water stopper (Liquid, Gas) 1pc. each (P72/P96/P120 ; Packaged in the accessory kit)
 - Sealing material for field piping (Liquid, Gas) 1pc. each (P72/P96/P120 ; Packaged in the accessory kit)
 - Sealing material for drain socket 1pc. (P72/P96/P120 ; Packaged in the accessory kit)
 - Pipe cover for gas 1pc. (P72/P96/P120 ; Packaged in the accessory kit)

Top of unit casing not suitable for supporting system modules stacked above - field framing required for stacking modules of additional systems



Right side view

Back view

NO.	Usage	Specifications
①	For pipes	Front through hole 140 × 77 Knockout hole (5-9/16) (3-1/16)
②	For wires	Front through hole ø62.7 or ø34.5 Knockout hole (2-1/2) (1-3/8)
③	For transmission cables	Front through hole ø43.7 or ø22.2 Knockout hole (1-3/4) (7/8)
④	For transmission cables	Front through hole ø34 Knockout hole (1-3/8)
⑤	Water pipe inlet	NPT1-1/2 Screw
⑥	Water pipe outlet	NPT1-1/2 Screw
⑦	Drain pipe	Rc3/4 Screw

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